



Lugger Line

Lugger Line is a 12-strand single braid of copolymer olefins. Polypropylene and high-density polyethylene are coextruded to form the fiber. Upon cooling, the molten polyethylene and polypropylene material coalesce into a unique fiber with tenacity comparable to polyester but without the friction associated with polypropylene

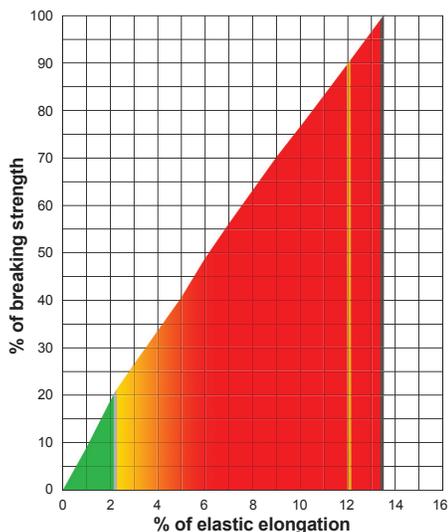
filament. This rope is lightweight, floats, remains flexible even in freezing conditions and won't kink or hockle. Splicing is fast, using our single-braid splice instructions. The standard color for this product is International Orange.

Specifications

Diameter		Average Spliced Break Strength*		Minimum Spliced Break Strength*		Maximum** Working Load 5:1		Weight	
Inches	(mm)	Lbs	Kg	Lbs	Kg	Lbs	Kg	Lbs/100ft	Kg/100m
1/2	(13)	7,200	3,265	6,480	2,939	1,440	653	4.8	7.1
5/8	(16)	10,000	4,540	9,000	4,086	2,000	908	6.6	9.8
3/4	(19)	13,000	5,900	11,700	5,310	2,600	1,180	8.5	12.7
7/8	(22)	15,800	7,170	14,220	6,453	3,160	1,434	10.4	15.5
1	(25)	21,600	9,805	19,440	8,825	4,320	1,961	14.2	21.1

* Knots and abrupt bends significantly reduce the strength of all ropes and lower maximum working load.

** Working load is based on static or moderately dynamic lifting/pulling operations. Instantaneous changes in load, up or down, in excess of 10% of the rope's rated working load constitute hazardous shock load and would void the normal working-load recommendation. Consult Yale Cordage for guidelines for working loads and the safe use of rope.



Energy Absorption

The colored area under the curve represents the rope's ability to do "work" and is expressed in foot-pounds per pound of rope in tension.

- Green working 330 ft. lbs./lb.
- Red ultimate 11,400 ft. lbs./lb.

Dielectric Strength: The maximum allowable leakage for clean, dry Lugger Line is 100 micro-amperes when tested at 100kV per Yale Method 712-1701 Rev 1 "Routine Production Test." Absorbed and entrained moisture or impurities will increase rope's conductivity dramatically.

Approved Splice Technique: #10015101.

- Maximum Working Load
- Minimum Break Strength
- Average Break Strength

Specific Gravity: 0.95