

**MH51
MH52** Duon visor
Fitting instructions

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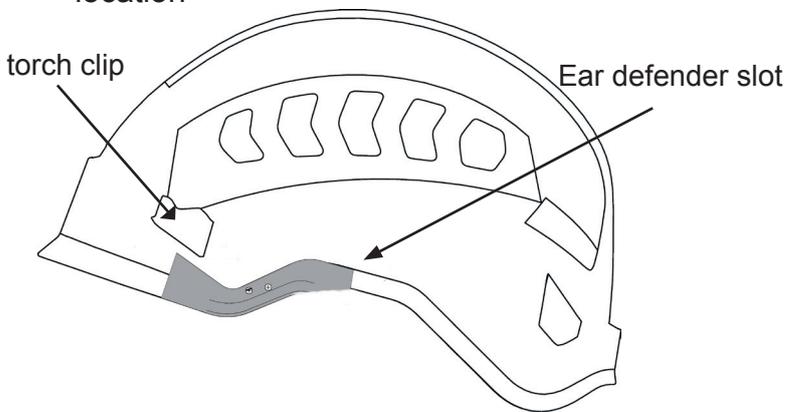
USER INSTRUCTIONS

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Equipment

1. Spanner 5.5mm
2. Allen key 2.5mm
3. Small Phillips screwdriver
4. Scissors
5. Sharp compass point or similar (to mark holes)
6. 4mm drill bit
7. Drill
8. Sacrificial block (to protect cradle)

**Fitting template
location**



Fitting

Ignore part 4 “visor assembly instructions“ of the Climbing Technology instructions

1. Use Template below to mark hole positions prior to drilling (see right)
2. Cut out template below. Ensure scale is 100% when printing and check reference scale below before fitting.
3. Line up edges of template with helmet rim (it should fit snugly within the rim in the correct position) between ear defender clip and front torch clip, and use a sharp compass point or dot punch to lightly mark the hole position through the cross marked holes on the template prior to drilling.
4. Place other template on opposite side of Helmet using edges to line up the rim of the Duon and mark in the same way.
5. Drill holes using a 4mm hand drill. Ensure that you use a sacrificial block of wood between helmet and cradle to protect cradle. (It may be useful to have someone to hold the helmet stable).
6. Place black visor support on to helmet and screw in place with self tapping screws into boss through rear hole. Put support marked S on left and support marked D on right hand sides of helmet (L and R when wearing)(Same sides to what is shown in Climbing Technology instructions). The recess should sit snugly on to rim of helmet.
7. Fix visor to helmet by putting the bolt through the visor then through the support and helmet and tighten in to place using the nylock nut on inside of shell.
8. The visor can be removed leaving the supports in place by simply removing the nuts and bolts but leaving the self tapping screw in place to hold the supports.

Fitting template

