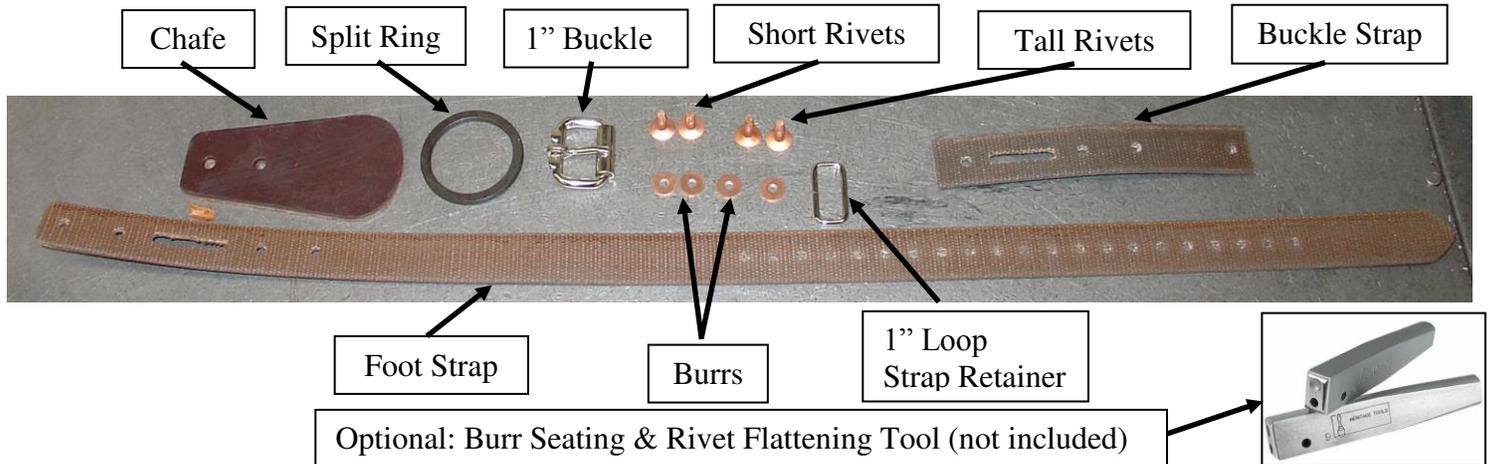


# **BUCKINGHAM MFG.**

## **PN 2139 – FOOT STRAPS FOR RING TYPE CLIMBERS** **ASSEMBLY & ATTACHMENT INSTRUCTIONS**

Overview of parts (shown is only  $\frac{1}{2}$  of the supplied materials, or enough to make **1 strap, for 1 side**):



- 1) Insert 1 tall rivet through chafe as shown.



- 2) Place buckle strap over rivet as shown.



- 3) Place buckle on buckle strap with tongue through slot.



- 4) Fold buckle strap over rivet and into next hole.



- 5) Place a copper burr over rivet.



- 6) Seat the burr onto the rivet shaft. (Use tool/method appropriate to seat burr)



- 7) Correctly seated burr shown below.



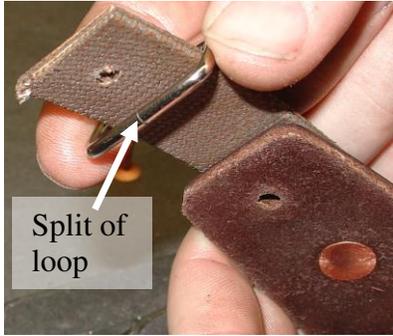
- 8) Do not seat burr too hard such that it tears the back side of the chafe leather.



- 9) Carefully peen the rivet tip until flattened over the burr. (Use tool/method appropriate to peen rivet)



10) Place 1" loop onto buckle strap end, being sure the "split" is on the **BOTTOM**, facing the chafe.



11) Place split ring onto buckle strap.



12) Fold remaining buckle strap under itself. 1" loop towards the right, split ring to left of the holes as shown.



13) Insert a tall rivet through the chafe & 2 buckle strap holes. Attach a burr, seat, & peen same as shown in steps 5 through 9.



14) Place foot strap through ring as shown. Insert 2 short rivets and fold strap over onto rivets as shown. Place and seat a burr onto first rivet.



15) Place burr & seat onto second rivet.



16) Peen rivet tips (Step 9).



17) Completed assembly.



18) Over all view



19) Assemble strap onto climber using split ring (buckle end points toward toe).



20) Repeat these steps for the opposite side.

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Information contained in these written instructions supersedes all other information (written, audio, video etc.) produced by Buckingham Mfg. prior to the revision date of this document.

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